



Standard Specification for Deformed and Plain, Low-Carbon, Chromium, Steel Bars for Concrete Reinforcement¹

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1. Scope*

1.1 This specification covers deformed and plain low-carbon, chromium, steel bars, in cut lengths and coils for concrete reinforcement. These bars are furnished in three alloy types depending on the chromium range content. The standard sizes and dimensions of deformed bars and their number designations are given in [Table 1](#).²

1.2 Bars are of two minimum yield strength levels as defined in [9.2](#): namely, 100 000 psi [690 MPa], and 120 000 psi [830 MPa] designated as Grade 100 [690] and Grade 120 [830], respectively.

1.3 Bars are furnished to three different chemical compositions, designated as Alloy Type CL, CM, and CS. Chemical compositions are shown in [Table 2](#).

1.4 Plain bars, in sizes up to and including 2.25 in. [57.2 mm] 2½ in. [63.5 mm] in diameter in coils and cut lengths, when ordered shall be furnished under this specification in Grade 100 [690] and Grade 120 [830]. For ductility properties (elongation and bending), test provisions of the nearest smaller nominal diameter deformed bar size shall apply. Requirements providing for deformations and marking shall not be applicable.

NOTE 1—Welding of the material in this specification should be approached with caution since no specific provisions have been included to enhance its weldability. When this steel is to be welded, a welding procedure suitable for the chemical composition and intended use or service should be used.

1.5 Requirements for alternate bar sizes are presented in [Annex A1](#). The requirements in [Annex A1](#) only apply when specified by the purchaser (see [4.2.3](#)).

1.6 A supplementary requirement (S1) is provided for use where bend testing of bar sizes Nos. 14 and 18 [43, 57], and bar sizes Nos. 40, 50, and 60 in [Annex A1](#), is required by the purchaser. The supplementary requirement applies only when specified in the purchase order.

1.7 The text of this specification references notes and footnotes which provide explanatory material. These notes and footnotes (excluding those in tables and figures) shall not be considered as requirements of the specification.

1.8 This specification is applicable for orders in either inch-pound units (as Specification A1035) or in SI units (as Specification A1035M).

1.9 The values stated in either inch-pound units or SI units are to be regarded separately as standard. Within the text, the SI units are shown in brackets. The values stated in each system may not be exact equivalents; therefore, each system shall be used independently of the other. Combining values from the two systems may result in non-conformance with the specification.

2. Referenced Documents

2.1 ASTM Standards:³

- [A6/A6M](#) Specification for General Requirements for Rolled Structural Steel Bars, Plates, Shapes, and Sheet Piling
- [A370](#) Test Methods and Definitions for Mechanical Testing of Steel Products
- [A510/A510M](#) Specification for General Requirements for Wire Rods and Coarse Round Wire, Carbon Steel, and Alloy Steel
- [A700](#) Guide for Packaging, Marking, and Loading Methods for Steel Products for Shipment
- [A751](#) Test Methods, Practices, and Terminology for Chemical Analysis of Steel Products
- [E29](#) Practice for Using Significant Digits in Test Data to Determine Conformance with Specifications
- [E290](#) Test Methods for Bend Testing of Material for Ductility

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² MMFX Technologies Corporation has several patented materials (US Patents #6,273,968, #6,709,534, #7,118,637, #7,214,278) that meet this specification. Interested parties are invited to submit information regarding the identification of an alternative(s) to this patented item to the ASTM International Headquarters. Your comments will receive careful consideration at a meeting of the responsible technical committee,¹ which you may attend.

³ For referenced ASTM standards, visit the ASTM website, www.astm.org, or contact ASTM Customer Service at service@astm.org. For *Annual Book of ASTM Standards* volume information, refer to the standard's Document Summary page on the ASTM website.

**TABLE 1 Deformed Bar Designation Numbers, Nominal Weights [Masses], Nominal Dimensions, and Deformation Requirements**

Bar Designation No.	Nominal Weight, lb/ft [Nominal Mass, kg/m]	Nominal Dimensions ^A			Deformation Requirements, in. [mm]		
		Diameter, in. [mm]	Cross-Sectional Area, in. ² [mm ²]	Perimeter in. [mm]	Maximum Average Spacing	Minimum Average Height	Maximum Gap (Chord of 12.5 % of Nominal Perimeter)
3 [10]	0.376 [0.560]	0.375 [9.5]	0.11 [71]	1.178 [29.9]	0.262 [6.7]	0.015 [0.38]	0.143 [3.6]
4 [13]	0.668 [0.994]	0.500 [12.7]	0.20 [129]	1.571 [39.9]	0.350 [8.9]	0.020 [0.51]	0.191 [4.9]
5 [16]	1.043 [1.552]	0.625 [15.9]	0.31 [199]	1.963 [49.9]	0.437 [11.1]	0.028 [0.71]	0.239 [6.1]
6 [19]	1.502 [2.235]	0.750 [19.1]	0.44 [284]	2.356 [59.8]	0.525 [13.3]	0.038 [0.97]	0.286 [7.3]
7 [22]	2.044 [3.042]	0.875 [22.2]	0.60 [387]	2.749 [69.8]	0.612 [15.5]	0.044 [1.12]	0.334 [8.5]
8 [25]	2.670 [3.973]	1.000 [25.4]	0.79 [510]	3.142 [79.8]	0.700 [17.8]	0.050 [1.27]	0.383 [9.7]
9 [29]	3.400 [5.060]	1.128 [28.7]	1.00 [645]	3.544 [90.0]	0.790 [20.1]	0.056 [1.42]	0.431 [10.9]
10 [32]	4.303 [6.404]	1.270 [32.3]	1.27 [819]	3.990 [101.3]	0.889 [22.6]	0.064 [1.63]	0.487 [12.4]
11 [36]	5.313 [7.907]	1.410 [35.8]	1.56 [1006]	4.430 [112.5]	0.987 [25.1]	0.071 [1.80]	0.540 [13.7]
14 [43]	7.65 [11.38]	1.693 [43.0]	2.25 [1452]	5.32 [135.1]	1.185 [30.1]	0.085 [2.16]	0.648 [16.5]
18 [57]	13.60 [20.24]	2.257 [57.3]	4.00 [2581]	7.09 [180.1]	1.58 [40.1]	0.102 [2.59]	0.864 [21.9]

^A The nominal dimensions of a deformed bar are equivalent to those of a plain round bar having the same weight [mass] per foot [metre] as the deformed bar.

TABLE 2 Chemical Compositions of Alloy Type

Alloy Type	Composition Max, % ^A					
	Carbon	Chromium	Manganese	Nitrogen	Phosphorus	Sulfur
1035 CL	0.3	2.0–3.9	1.5	0.05	0.035	0.045
1035 CM	0.2	4.0–7.9	1.5	0.05	0.035	0.045
1035 CS	0.15	8.0–10.9	1.5	0.05	0.035	0.045

^A Maximum unless range is indicated; percentages refer to weight [mass] percentages.

2.2 U.S. Military Standard:⁴

MIL-STD-129 Marking for Shipment and Storage

2.3 U.S. Federal Standard:⁴

Fed. Std. No. 123 Marking for Shipment (Civil Agencies)

3. Terminology

3.1 Definitions of Terms Specific to This Specification:

3.1.1 *deformations, n*—transverse protrusions on a deformed bar.

3.1.2 *deformed bar, n*—steel bar with protrusions; a bar that is intended for use as reinforcement in reinforced concrete construction.

3.1.2.1 *Discussion*—The surface of the bar is provided with protrusions that inhibit longitudinal movement of the bar relative to the concrete surrounding the bar in such construction. The protrusions conform to the provisions of this specification.

3.1.3 *lot, n*—all the bars of one bar size and pattern of deformations contained in an individual shipping release or shipping order.

3.1.4 *plain bar, n*—steel bar without protrusions.

3.1.5 *rib, n*—longitudinal protrusion on a deformed bar.

4. Ordering Information

4.1 Orders for low-carbon, chromium steel bars for concrete reinforcement under this specification shall contain the following information:

4.1.1 Quantity (weight) [mass],

4.1.2 Deformed or plain,

4.1.3 Bar designation number (size) of deformed bars, or nominal diameter (size) of plain bars,

4.1.4 Cut lengths or coils,

4.1.5 Alloy Type (see **Table 2**),

4.1.6 Grade, and

4.1.7 ASTM designation A1035 [A1035M] and year of issue.

4.2 The purchaser shall have the option to specify additional requirements, including, but not limited to, the following:

4.2.1 Special package marking requirements (**20.2**);

4.2.2 Supplementary Requirement S1, bend tests for bar sizes Nos. 14 and 18 [43 and 57], or bar sizes Nos. 40, 50, and 60 in **Annex A1**;

4.2.3 Optional requirements of **Annex A1**; and

4.2.4 Other special requirements, if any.

5. Materials and Manufacture

5.1 The bars shall be rolled from properly identified heats of mold-cast or strand-cast steel. The steel shall be made by any commercially accepted process.

6. Chemical Composition

6.1 The chemical analysis of each heat shall be determined in accordance with Test Methods, Practice, and Terminology **A751**. The manufacturer shall make the analysis on test samples taken preferably during the pouring of the heat. The percentages of carbon, manganese, phosphorus, sulfur, silicon, chromium, and nitrogen, shall be determined and reported as required in Section **16**.

⁴ Available from Standardization Documents Order Desk, Bldg. 4 Section D, 700 Robbins Ave., Philadelphia, PA 19111-5094, Attn: NPODS. Or visit: <http://assist.daps.dla.mil/online>.



6.2 The chemical composition for the different Alloy Types as shown by heat analysis shall be limited to **Table 2** of this specification.

7. Requirements for Deformations

7.1 Deformations shall be spaced along the bar at substantially uniform distances. The deformations on opposite sides of the bar shall be similar in size, shape, and pattern.

7.2 The deformations shall be placed with respect to the axis of the bar so that the included angle is not less than 45°. Where the line of deformations forms an included angle with the axis of the bar from 45 to 70° inclusive, the deformations shall alternately reverse in direction on each side, or those on one side shall be reversed in direction from those on the opposite side. Where the line of deformations is over 70°, a reversal in direction shall not be required.

7.3 The average spacing or distance between deformations on each side of the bar shall not exceed seven tenths of the nominal diameter of the bar.

7.4 The overall length of deformations shall be such that the gap (measured as a chord) between the ends of the deformations on opposite sides of the bar shall not exceed 12½ % of the nominal perimeter of the bar. Where the ends terminate in a longitudinal rib, the width of the longitudinal rib shall be considered the gap. Where more than two longitudinal ribs are involved, the total width of all longitudinal ribs shall not exceed 25 % of the nominal perimeter of the bar; furthermore, the summation of gaps shall not exceed 25 % of the nominal perimeter of the bar. The nominal perimeter of the bar shall be 3.1416 times the nominal diameter.

7.5 The spacing, height, and gap of deformations shall conform to the requirements prescribed in **Table 1**.

8. Measurements of Deformations

8.1 The average spacing of deformations shall be determined by measuring the length of a minimum of 10 spaces and dividing that length by the number of spaces included in the measurement. The measurement shall begin from a point on a deformation at the beginning of the first space to a corresponding point on a deformation after the last included space. Spacing measurements shall not be made over a bar area containing bar marking symbols involving letters or numbers.

8.2 The average height of deformations shall be determined from measurements made on not less than two typical deformations. Determinations shall be based on three measurements per deformation, one at the center of the overall length and the other two at the quarter points of the overall length.

8.3 Insufficient height, insufficient circumferential coverage, or excessive spacing of deformations shall not constitute cause for rejection unless it has been clearly established by determinations on each lot tested that typical deformation height, gap, or spacing do not conform to the minimum requirements prescribed in **Section 7**. No rejection shall be made on the basis of measurements if fewer than ten adjacent deformations on each side of the bar are measured.

9. Tensile Requirements

9.1 The material, as represented by the test specimens, shall conform to the requirements for tensile properties prescribed in **Table 3**.

9.2 The yield strength shall be determined by the offset method (0.2 % offset), described in Test Methods and Definitions **A370**.

9.3 When material is furnished in coils, the test specimen shall be taken from the coil and straightened prior to placing it in the jaws of the tensile testing machine. (See **Note 2**.)

NOTE 2—Straighten the test specimen to avoid formation of local sharp bends and to minimize cold work. Insufficient straightening prior to attaching the extensometer can result in lower-than-actual yield strength readings.

9.3.1 Test specimens taken from post-fabricated material shall not be used to determine conformance to this specification. (See **Note 3**.)

NOTE 3—Multiple bending distortion from mechanical straightening and fabricating machines can lead to excessive cold work, resulting in higher yield strengths, lower elongation values, and a loss of deformation height.

9.4 The percentage of elongation shall be as prescribed in **Table 3**.

10. Bending Requirements

10.1 The bend test specimen shall withstand being bent around a pin without cracking on the outside radius of the bent portion. The requirements for degree of bending and sizes of pins are prescribed in **Table 4**. When material is furnished in coils, the test specimen shall be straightened prior to placement in the bend tester.

10.2 The bend test shall be made on specimens of sufficient length to ensure free bending and with apparatus that provides:

10.2.1 Continuous and uniform application of force throughout the duration of the bending operation.

10.2.2 Unrestricted movement of the specimen at points of contact with the apparatus and bending around a pin free to rotate.

TABLE 3 Tensile Properties Requirements

Type	A1035 CL		A1035 CM		A1035 CS	
Grade	Grade 100 [690]	Grade 120 [830]	Grade 100 [690]	Grade 120 [830]	Grade 100 [690]	Grade 120 [830]
Tensile strength, min, psi [MPa]	130 000 [900]	150 000 [1030]	150 000 [1030]	150 000 [1030]	150 000 [1030]	150 000 [1030]
Yield strength (0.2 % offset), min, psi [MPa]	100 000 [690]	120 000 [830]	100 000 [690]	120 000 [830]	100 000 [690]	120 000 [830]
Elongation in 8 in. [200 mm], min, %:						
Bar Designation No.						
3 through 11 [10 through 36]	7	7	7	7	7	7
14, 18 [43, 57]	6	6	6	6	6	6

**TABLE 4 Bend Test Requirements**

Bar Designation No.	Pin Diameter for Bend Tests ^A
3, 4, 5, [10, 13, 16]	3½ <i>d</i> ^B
6, 7, 8 [19, 22, 25]	5 <i>d</i>
9,10,11 [29, 32, 36]	7 <i>d</i>
14, 18 [43, 57] (90°)	<i>c</i>

^A Test bends 180° unless otherwise agreed.

^B *d* = nominal diameter of specimen.

^C See Supplementary Requirement S1 for bend tests of bar sizes Nos. 14 and 18 [43 and 57].

10.2.3 Close wrapping of the specimen around the pin during the bending operation.

10.3 It shall be permissible to use other methods of bend testing, as described in Test Methods E290, such as placing a specimen across two round bearings free to rotate and applying the bending force with a fixed rounded-tip mandrel conforming to the specified bend radius, allowing the bar to pass through with sufficient clearance. When failures occur under other methods of bend testing, retests shall be permitted under the bend test method prescribed in 10.2.

11. Permissible Variation in Weight [Mass]

11.1 Deformed reinforcing bars shall be evaluated on the basis of nominal weight [mass]. The weight [mass] determined using the measured weight [mass] of the test specimen and rounding in accordance with Practice E29, shall be at least 94 % of the applicable weight [mass] per unit length prescribed in Table 1. In no case shall overweight [excess mass] of any deformed bar be the cause for rejection. Weight [mass] variation for plain bars shall be computed on the basis of permissible variation in diameter. For plain bars smaller than ¾ in. [9.5 mm], use Specification A510/A510M. For larger plain bars up to and including 2½ in. [63.5 mm], use Specification A6/A6M.

12. Finish

12.1 The bars shall be free of detrimental surface imperfections.

12.2 Rust, seams, surface irregularities, or mill scale oxidation shall not be cause for rejection, provided the weight [mass], nominal dimensions, cross-sectional area, and tensile properties of a test specimen are not less than the requirements of this specification.

12.3 Surface imperfections or flaws other than those specified in 12.2 shall be considered detrimental when specimens containing such imperfections fail to conform to either tensile or bending requirements. Examples include, but are not limited to, laps, seams, scabs, slivers, cooling or casting cracks, and mill or guide marks.

NOTE 4—Deformed bars intended to be mechanically spliced or butt-spliced by welding may require a certain degree of roundness in order for the splices to adequately achieve strength requirements.

13. Number of Tests

13.1 One tension test and one bend test shall be made of each bar size rolled from each heat.

13.2 One set of dimensional property tests including bar weight [mass] and spacing, height, and gap of deformations shall be made of each bar size rolled from each heat.

14. Retests

14.1 If the results of an original tension test specimen fail to meet the specified minimum requirements and are within 2000 psi [14 MPa] of the required tensile strength, within 1000 psi [7 MPa] of the required yield strength, or within two percentage units of the required elongation, a retest shall be permitted on two random specimens for each original tension test specimen failure from the lot. Both retest specimens shall meet the requirements of this specification.

14.2 If a bend test fails for reasons other than mechanical reasons or flaws in the specimen as described in 14.4.2 and 14.4.3, a retest shall be permitted on two random specimens from the same lot. Both retest specimens shall meet the requirements of this specification. The retest shall be performed on test specimens that are at air temperature but not less than 60°F [16°C].

14.3 If a weight [mass] test fails for reasons other than flaws in the specimen as described in 14.4.3, a retest shall be permitted on two random specimens from the same lot. Both retest specimens shall meet the requirements of this specification.

14.4 If the original test or any of the random retests fails because of any reasons listed in 14.4.1, 14.4.2, or 14.4.3, the test shall be considered an invalid test:

14.4.1 The elongation property of any tension test specimen is less than that specified, and any part of the fracture is outside the middle half of the gage length, as indicated by scribe marks on the specimen before testing;

NOTE 5—Marking specimens with multiple scribe or punch marks can reduce the occurrence of fracture outside or near these marks and the need for declaring the test invalid.

14.4.2 Mechanical reasons such as failure of testing equipment or improper specimen preparation; and

14.4.3 Flaws are detected in a test specimen, either before or during the performance of the test.

14.5 The original results from 14.4.1, 14.4.2, or 14.4.3 shall be discarded and the test shall be repeated on a new specimen from the same lot.

15. Test Specimens

15.1 All mechanical tests shall be conducted in accordance with Test Methods and Definitions A370. In case of any conflict between the requirements in this specification and the requirements of Test Methods and Definitions A370, the requirements in this specification shall prevail

15.2 Tension test specimens shall be the full section of the bar as rolled. Unit stress determinations for yield and tensile strength shall be based on the nominal bar area.

15.2.1 Tension test specimens shall be long enough to provide for an 8-in. [200-mm] gage length, a distance of at least two bar diameters between each gage mark and the grips.

NOTE 6—It is recommended that sufficient additional length of the test



specimen be provided to fill the grips completely, leaving some excess length protruding beyond each grip. The grips should be shimmed so that no more than ½ in. [13 mm] of a grip protrudes from the head of the tensile testing machine.

15.2.2 Gage Marks—The 8-in. [200-mm] gage length shall be marked on the specimen using a preset 8-in. [200-mm] punch or, alternately, may be punch marked every 2 in. [50 mm] along the 8-in. [200-mm] gage length, on one of the longitudinal ribs, if present, or in the clear spaces between transverse deformations. Punch marks shall not be placed on a transverse deformation.

NOTE 7—Light punch marks are desirable because deep marks severely indent the bar and may affect the results.

15.3 Bend test specimens shall be the full section of the bar as rolled.

16. Test Reports

16.1 The following information shall be reported on a per heat basis. Report additional items as requested or desired.

16.1.1 Chemical analysis including the percentages of carbon, chromium, manganese, nitrogen, phosphorus, silicon, and sulfur.

16.1.2 Tensile properties.

16.1.3 Bend test results.

16.2 A Material Test Report, Certificate of Inspection, or similar document printed from or used in electronic form from an electronic data interchange (EDI) transmission shall be regarded as having the same validity as a counterpart printed in the certifier's facility. The content of the EDI transmitted document shall meet the requirements of the invoked ASTM standard(s) and conform to any EDI agreement between the purchaser and the manufacturer. Notwithstanding the absence of a signature, the organization submitting the EDI transmission is responsible for the content of the report.

NOTE 8—The industry definition invoked here is: EDI is the computer-to-computer exchange of business information in a standard format such as ANSI ASC X12.

17. Inspection

17.1 The inspector representing the purchaser shall have free entry at all times while work on the contract of the purchaser is being performed to all parts of the manufacturer's works that concern the manufacture of the material ordered. The manufacturer shall afford the inspector all reasonable facilities to satisfy him that the material is being furnished in accordance with this specification. All tests (except product analysis) and inspection shall be made at the place of manufacture prior to shipment, unless otherwise specified, and shall be so conducted as not to interfere unnecessarily with the operation of the works.

17.2 For Government Procurement Only—Except as otherwise specified in the contract, the contractor is responsible for the performance of all inspection and test requirements specified herein. The contractor shall be permitted to use his own or any other suitable facilities for the performance of the inspection

and test requirements specified herein, unless disapproved by the purchaser at the time of purchase. The purchaser shall have the right to perform any inspections and tests at the same frequency as set forth in this specification, where such inspections are deemed necessary to ensure that material conforms to prescribed requirements.

18. Rejection and Rehearing

18.1 Any rejection based on testing undertaken by the purchaser shall be promptly reported to the manufacturer.

18.2 Samples tested that represent rejected material shall be preserved for two weeks from the date rejection is reported to the manufacturer. In case of dissatisfaction with the results of the tests, the manufacturer shall have the right to make claim for a rehearing within that time.

19. Marking

19.1 When loaded for mill shipment, bars shall be properly separated and tagged with the manufacturer's heat or test identification number.

19.2 Each manufacturer shall identify the symbols of their marking system.

19.3 All bars produced to this specification, except plain bars which shall be tagged, shall be identified by a distinguishing set of marks legibly rolled onto the surface of one side of the bar to denote in the following order:

19.3.1 Point of Origin—Letter or symbol established as the manufacturer's mill designation.

19.3.2 Size Designation—Arabic number corresponding to bar designation number of **Table 1**.

19.3.3 Type of Steel—Letters *CS*, *CL*, or *CM* indicating the Alloy Type of this specification.

19.3.4 Minimum Yield Designation—For Grade 100 [690] bars, either the number 100 [6] or three continuous longitudinal lines through at least five spaces offset each direction from the center of the bar. For Grade 120 [830] bars, either the number 120 [8] or four continuous longitudinal lines through at least five spaces offset each direction from the center of the bar.

19.3.5 It shall be permissible to substitute: a metric size bar for the corresponding inch-pound size bar.

20. Packaging and Package Marking

20.1 Packaging, marking, and loading for shipment shall be in accordance with Practices **A700**.

20.2 When specified in the purchase order or contract, and for direct procurement by or direct shipment to the U.S. Government, marking for shipment, in addition to requirements specified in the purchase order or contract, shall be in accordance with MIL-STD-129 for military agencies and with Fed. Std. No. 123 for civil agencies.

21. Keywords

21.1 concrete reinforcement; deformations (protrusions); low-carbon, chromium steel bars



SUPPLEMENTARY REQUIREMENTS

The following supplementary requirement shall apply only when specified in the purchase order or contract.

S1 Bend Tests

S1.1 Bend tests of bar sizes Nos. 14 and 18 [43 and 57] and bar sizes Nos. 40, 50, and 60 in **Annex A1**, shall be subject to agreement between the purchaser and manufacturer.

S1.1.1 The bend test specimen shall withstand being bent 90° around a pin without cracking on the outside radius of the bent portion. The requirements for degree of bending and sizes of pins are prescribed in **Table S1.1**.

TABLE S1.1 Bend Test Requirements

Bar Designation No.	Pin Diameter for Bend Tests
14, 18 [43, 57]	9d ^A
40, 50, 60 (in accordance with Annex A1)	9d ^A

^A d = nominal diameter of specimen.

ANNEX

(Mandatory Information)

A1. ALTERNATE BAR SIZES

A1.1 The following requirements shall apply only when specified in the purchase order or contract. When specified, the following **Table A1.1**, **Table A1.2**, and **Table A1.3** replace **Table 1**, **Table 3**, and **Table 4** respectively.

TABLE A1.1 Deformed Bar Designation Numbers, Nominal Weights [Masses], Nominal Dimensions, and Deformation Requirements

Bar Designation No. ^A	Nominal Weight, lb/ft ^B [Nominal Mass, kg/m] ^C	Nominal Dimensions ^D			Deformation Requirements, in. [mm]		
		Diameter, in. [mm]	Cross-Sectional Area, in. ² [mm ²]	Perimeter in. [mm]	Maximum Average Spacing	Minimum Average Height	Maximum Gap (Chord of 12.5 % of Nominal Perimeter)
10	0.414 [0.617]	0.394 [10.0]	0.12 [79]	1.237 [31.4]	0.276 [7.0]	0.016 [0.40]	0.151 [3.8]
12	0.597 [0.888]	0.472 [12.0]	0.18 [113]	1.484 [37.7]	0.331 [8.4]	0.019 [0.48]	0.181 [4.6]
16	1.061 [1.578]	0.630 [16.0]	0.31 [201]	1.979 [50.3]	0.441 [11.2]	0.028 [0.72]	0.241 [6.1]
20	1.657 [2.466]	0.787 [20.0]	0.49 [314]	2.474 [62.8]	0.551 [14.0]	0.039 [1.00]	0.301 [7.7]
25	2.589 [3.853]	0.984 [25.0]	0.76 [491]	3.092 [78.5]	0.689 [17.5]	0.049 [1.25]	0.377 [9.6]
28	3.248 [4.834]	1.102 [28.0]	0.95 [616]	3.463 [88.0]	0.772 [19.6]	0.055 [1.40]	0.422 [10.7]
32	4.242 [6.313]	1.260 [32.0]	1.25 [804]	3.958 [100.5]	0.882 [22.4]	0.063 [1.60]	0.482 [12.2]
36	5.369 [7.990]	1.417 [36.0]	1.58 [1018]	4.453 [113.1]	0.992 [25.2]	0.071 [1.80]	0.542 [13.8]
40	6.629 [9.865]	1.575 [40.0]	1.95 [1257]	4.947 [125.7]	1.102 [28.0]	0.079 [2.00]	0.603 [15.3]
50	10.36 [15.41]	1.969 [50.0]	3.04 [1963]	6.184 [157.1]	1.378 [35.0]	0.098 [2.50]	0.753 [19.1]
60	14.91 [22.20]	2.362 [60.0]	4.38 [2827]	7.421 [188.5]	1.654 [42.0]	0.106 [2.70]	0.904 [23.0]

^A The bar designations are based on the number of millimetres of the nominal diameter of the bar.

^B The assumed weight of a cubic foot of steel is 490 lb/ft³ in accordance with the general requirements stated in inch-pound units of Specification **A6/A6M**.

^C The assumed mass of a cubic metre of steel is 7850 kg/m³ in accordance with the general requirements stated in SI units of Specification **A6/A6M**.

^D The nominal dimensions of a deformed bar are equivalent to those of a plain round bar having the same weight [mass] per foot [metre] as the deformed bar.

TABLE A1.2 Tensile Properties Requirements

Type	A1035 CL		A1035 CM		A1035 CS	
Grade	Grade 100 [690]	Grade 120 [830]	Grade 100 [690]	Grade 120 [830]	Grade 100 [690]	Grade 120 [830]
Tensile strength, min, psi	130 000 [900]	150 000 [1030]	150 000 [1030]	150 000 [1030]	150 000 [1030]	150 000 [1030]
[MPa]						
Yield strength (0.2 % offset), min, psi [MPa]	100 000 [690]	120 000 [830]	100 000 [690]	120 000 [830]	100 000 [690]	120 000 [830]
Elongation in 8 in. [200 mm], min, %:						
Bar Designation No.						
10 through 36	7	7	7	7	7	7
40 through 60	6	6	6	6	6	6

TABLE A1.3 Bend Test Requirements

Bar Designation No.	Pin Diameter for Bend Tests ^A
10, 12, 16	3.5d ^B
20, 25	5d
28, 32, 36	7d
40, 50, 60 (90°)	c

^A Test bends 180° unless otherwise agreed.

^B d = nominal diameter of specimen.

^C See Supplementary Requirement S1 for bend tests of bar sizes 40, 50, and 60.

SUMMARY OF CHANGES

Committee A01 has identified the location of selected changes to this standard since the last issue (A1035/A1035M – 13b) that may impact the use of this standard. (Approved July 1, 2015.)

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| <p>(1) Revised 3.1, 3.1.1, and 3.12.1.</p> <p>(2) Revised 16.1 and Section 4.</p> <p>(3) Revised 2.1 and 10.3.</p> <p>(4) Revised Section 15.</p> <p>(5) Revised 1.1, 6.2, 19.3.3, Table 3, and Table A1.2; and added 1.3, Table 2, and 4.1.5.</p> | <p>(6) Added 1.6, 4.2.2, and the Supplementary Requirements Section; and revised 10.1, Table 4, and Table A1.3.</p> <p>(7) Renumbered sections and tables accordingly throughout.</p> |
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Committee A01 has identified the location of selected changes to this standard since the last issue (A1035/A1035M – 13b) that may impact the use of this standard. (Approved March 1, 2014.)

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| <p>(1) Revised Section 1, 2.1, 5.1, 9.2, 11.1, 13.1, Section 14, and 20.2.</p> <p>(2) Revised Table 3 and Table A1.2.</p> <p>(3) Added 9.3, 9.3.1, Note 2, Note 3, 13.2, 16.2, and Note 8.</p> | <p>(4) Combined Sections 18 and 19 into new Section 18 and renumbered subsequent sections accordingly.</p> <p>(5) Deleted Note 2 (in 9.2) and renumbered subsequent notes accordingly.</p> |
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